



Welding Consumables Annual Re- Approval Certificate

Date
29 June 2009

Office
Changwon

This certificate is issued to
KISWEL Ltd.

The undermentioned welding consumables supplied by the company named above have been approved for a further year ending
30th April 2010 with the grading shown.

Trade Name	Section	Grading
KI-101LF	3	DXVuO BF 3m NR
KT-303	3	DXVuO BF 3m NR
KCL-10	3	DXVuO BF 3m NR
KCL-11	3	DXVuO BF 3m NR
KR-3000	3	DXVuO BF 2m NR
KR-3000V	3	DXVudO BF 2m NR
KH-500LF	3	DXVuO BF 3Ym H15
KH-500VLF	3	DXVudO BF 3Ym H15
KC-28/CO2	5	DXVudO BF 3YS H15 NA
KF-300LF	3	D BF 3m NR
K-7014	3	DXVuO BF 2Ym No
K-7024	3	D BF 2Ym No
KK-50LF	3	DXVuO BF 3Ym H15
KK-50N	3	DXVuO BF 5Y40m H15
K-7018	3	DXVuO BF 3m3Ym H15
K-7018N	3	DXVuO BF 5Y40m H15
K-7028LF	3	D BF 3Ym H15
K-8018B2	3	DXVuO BF 3Ym H15
K-8018C1	3	DXVuO BF 3Ym H15
K-8018C3	3	DXVuO BF 3Ym H15
KST-308L	8	DXVu BF 304L m NA
KST-316L	8	DXVu BF 316L m NA
KD-40/EF-200	4	D BF 3YM NR NA
KD-40/EF-200	4	D BF 3YT NR20
KST-309	8	DXVu BF 5S/CMn m NA


C. H. Kang
Surveyor to Lloyd's Register Asia

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Trade Name	Section	Grading
KD-42/EF-200K	4	D BF 3YM NR NA
KD-42/EF-200K	4	D BF 3YT NR 20
KD-50/EF-100	4	D BF 3YM NR NA
KD-50/EF-100	4	D BF 3YT NR20
KC-25/CO2	5	DXVudO BF 3YS H15 NA
KC-26/CO2	5	DXVudO BF 3YS H15 NA
ZO-26/CO2	5	DXVud BF 3YS H15 NA
ZO-27/80% Ar + 20% CO2	5	DXVud BF 3YS H15 NA
ZO-28/CO2	5	DXVud BF 3YS H15 NA
ZO-28/75% AR + 25% CO2	5	D BF 3YM H15 NA
K-70ST/CO2	5	D BF 3YS No NA
K-71T/CO2	5	DXVudO BF 2YS H15 NA
K-71TLF CO2	5	DXVudO BF 3YS H10 NA
K-71TM/80% Ar + 20% CO2	5	DXVudO BF 3YS No NA
K-71UT/CO2	5	DXVudO BF 4YS H10 NA
KX-100/CO2	5	D BF 3YS No NA
KX-200/CO2	5	D BF 2YS No NA
2 x KX-200/CO2 (Tandem)	5	D BF 3YM NR NA
KX-70CM/80% Ar + 20% CO2	5	D BF 2YS No NA
KD-50/EF-200LT	4	D BF 5Y42M H5 35
KD-50/EF-200LT	4	D BF 5Y42T H5 35
KX-706M/80% Ar + 20% CO2	5	D BF 3YS No NA
K-81TK2/CO2	5	DXVudO BF 5Y40S H5 NA
KD-50/EF-100H	4	D BF 3YM NR NA
KD-50/EF-100H	4	D BF 3YT NR 30
K-80TK2/CO2	5	D BF 5Y40S H10 NA
2 x K-80TK2/CO2(Tandem)	5	D BF 5Y40M H10 NA
KD-50/EF-200V	4	D BF 4YM NR NA
KD-50/EF-200V	4	D BF 3YT NR 35


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Trade Name	Section	Grading
K71T/CBM-8061/CO2	7	DXVud B 2YS H15 35
K-81TK2/CBM-8061/CO2	7	DXVud B 3YS H15 35
K-309T/CO2	8	DVuO BF SS/CMn S CHE
K-309LT/CO2	8	DXVudO BF SS/CMn S CHE
T-308L/Ar	8	DXVuO BF 304Lm CHE CRY NA
T-309L/Ar	8	DXVuO BF SS/CMnm CHE CRY NA
T-316L/Ar	8	DXVud BF 316Lm CHE CRY NA
KX-200H/CO2	5	DX BF 3YS H10 NA
2 x KX-200H/CO2(Tandem)	5	D B 3YM H10 NA
K-71TLF/80%Ar-20%CO2	5	DXVudO BF 3YS No NA
K-70LB/CO2	5	D BF 3YS H10 NA
K-71TSR/CO2	5	DXVudO BF 4YS H5 NA
K-81T/CO2	5	DXVudO BF 4YS H5 NA
T-50/Ar	5	DXVuO BF 4Ym H15 NA
K-308LT/CO2	8	DXVuO BF 304L S CHE
K-316LT/CO2	8	DXVuO BF 316L S CHE
K-81TSR/CO2	5	DXVuO BF 5Y42S H5 NA


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